



CNC Mill Machinist

Job Title:

CNC Mill Machinist (non-exempt)

Company:

GSI International Inc. is a precision machine shop dedicated to quality and to our employees. GSI International Inc., was established in 2000 and is located near I-10 and Chandler Blvd. We are an ISO 9001-2008 registered company.

Position Description:

CNC Mill Machinist will be responsible for producing machined parts by programming, setting up, and operating a computer numerical control (CNC) machines. Parts will be produced based off customer supplied prints and specifications.

Job Duties:

- Produce machined parts using CNC Mills
- Program CNC Mills using Gibbs Cam software
- Maintain and edit CNC programs using G code
- Trouble shoot processes by adjusting and or reprogramming controls
- Install and maintain work holding equipment
- Set up Mills by installing tooling and setting work offsets.
- Verify settings by measuring first-run parts and making proper adjustments
- Operate machines
- Replace worn tools and make proper adjustments
- Inspect parts for quality and conformance
- Maintain continuity among work shifts by documenting and communicating actions, irregularities, and continuing needs
- Maintain equipment by completing preventive maintenance requirements
- Perform other related duties as required

Skills:

- Proficient in CNC G-Code programming with or without Cam software
- Familiarity with turning, milling, and hole making operations, from a workholding and a tooling/processing standpoint
- Analytical and problem solving skills
- Process Improvement
- Decision making skills
- Attention to detail and high level of accuracy
- Effective organizational skills
- Time management skills
- Computer Skills including the ability to operate Microsoft Office (Excel, Word), Gibbs Cam, Solidworks software
- Blueprint reading
- Must know basic quality inspection and testing concepts

Position Requirements:

All qualified candidates must have a high school diploma or GED. Have reliable transportation, ability to work 7am-3:45pm work shift M-F w/ a 45min lunch, ability to read and write English with proficiency and pass a background check and a drug test.

The ideal candidate will have skills including process improvement, verbal communication, attention to detail and a “safety first” mentality.

The ideal candidate will work well in a team environment and keeps up a clean appearance/work station.

The ideal candidate will have their own measuring and inspections tools.

The ideal candidate will be able to pass a proficiency test related to machining with a 90% or higher.

The ideal candidate will have experience with Haas CNC Mills.

The ideal candidate will have 5+ years experience.

Benefits & Compensation:

- Compensation DOE
- Health/dental/vision insurance
- Paid Time Off
- A management team and an environment committed to employee success!

All employment agreements with GSI International are considered “at will”. GSI International follows all State and Federal employment laws including those established by the EEOC.